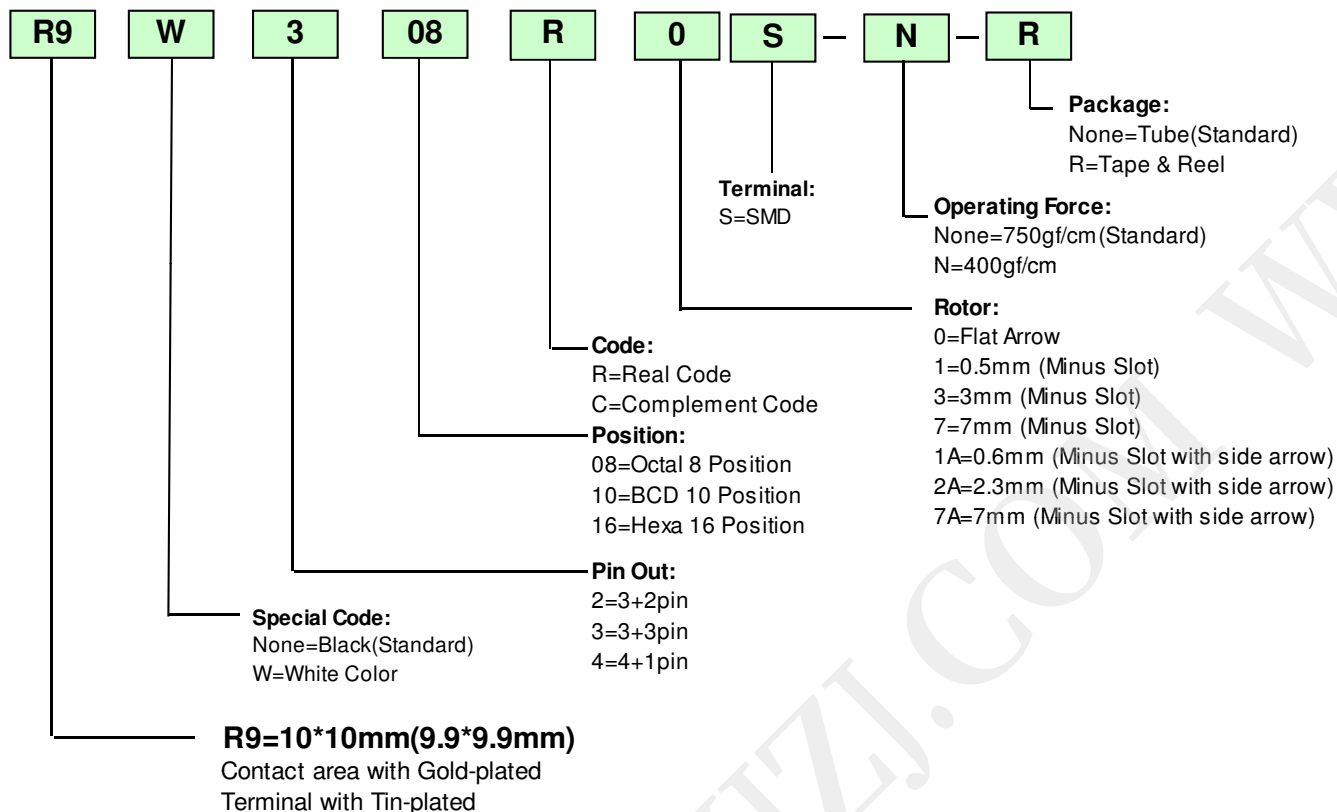


MODEL	SPECIFICATION		Page
R9 series SMD Type	Rotary Coded SWITCH RoHS&REACH Compliant / Halogen Free	SP-001	1/5

Order Information



Specifications

◆ Rating	5VDC 100mA Max./ 20mVDC 1μA Min.
◆ Contact Resistance	100mΩ Max
◆ Insulation Resistance	1,000MΩ/Min. at 100 VDC
◆ Dielectric Strength	250VAC / 1 mintue
◆ Operating Force	750gf/cm (Standard) 400gf/cm Max. (N type)
◆ Mechanical Life	20,000 Steps
◆ Operating Temperature	-40°C ~ +125°C
◆ Storage Temperature	-40°C ~ +85°C
◆ Waterproof	Meet IP67

Materials

◆ Cover & Base	Halogen Free..... Thermoplastic UL 94 rate, Black/ White
◆ Rotor	Halogen Free..... Thermoplastic UL 94 rate, White/ Orange/ Blue/ Yellow
◆ Knob	 Thermoplastic UL 94 rate
◆ "O" Ring	 Silicone Rubber
◆ Step	 Stainless Steel
◆ Spacer	 Stainless Steel
◆ Movable Contact	 Gold-Plated
◆ Terminal Contact	 Gold-Plated
◆ Terminal	 Tin-Plated

MODEL	SPECIFICATION Rotary Coded SWITCH RoHS&REACH Compliant / Halogen Free	SP-002	Page
R9 series SMD Type			2/5

Soldering Information

◆ Hand Soldering

Soldering iron 30W or under at 350°C for 3 sec. max. or at 270°C for 5 sec. max.

◆ Reflow Soldering

260°C +/-5°C within 30sec for reflow, In-line or Batch system.

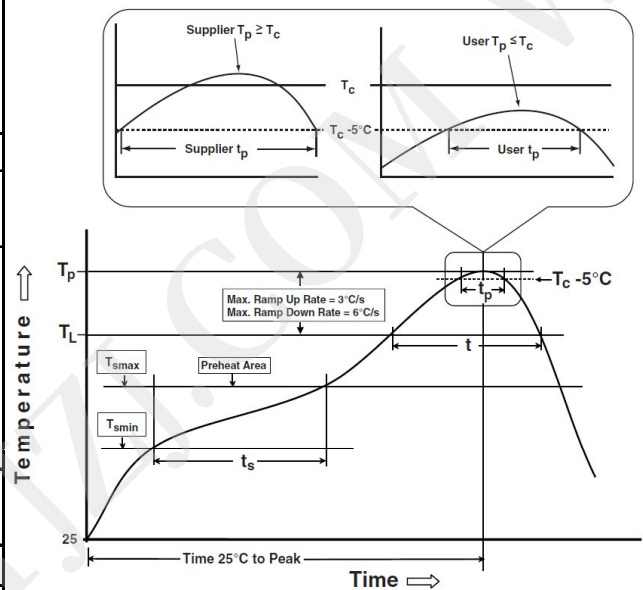
The table copy from IPC/JEDEC J-STD-020 D.1

Profile Feature	Pb-Free Assembly
Preheat / Soak	
Temperature Min (T_{smin})	150°C
Temperature Max (T_{smax})	200°C
Time(t_s) from (T_{smin} to T_{smax})	60 ~120 seconds
Ramp-up Rate (T_L to T_p)	3°C/second max
Liquidous temperature (T_L)	217°C
Time (t_L) maintained above to T_L	60 ~ 150 seconds
Peak package body temperature (T_p)	For users T_p must not exceed the Classification temp:250°C (Package Thickness>2.5mm) For suppliers T_p must equal or exceed the Classification temp:250°C (Package Thickness>2.5mm)
Time (t_p) within 5°C of specified classification temperature (T_c)	30 seconds
Ramp-Down Rate (T_p to T_L)	6°C/second max
Time 25°C to Peak Temperature	8 minutes max
* Tolerance for peak profile temperature(T_p) is defined as a supplier minimum and a user maximum	

Note 1: All temperatures refer to topside of the package, measured on the package body surface.

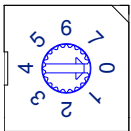
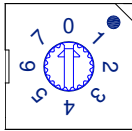
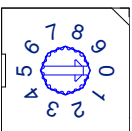
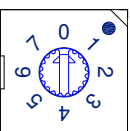
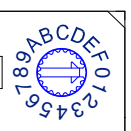
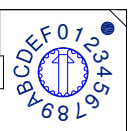
Note 2: Time within 5 °C of actual peak temperature (t_p) specified for the reflow profiles is a "supplier" minimum and "user" maximum.

Classification Reflow Soldering Profiles

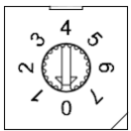
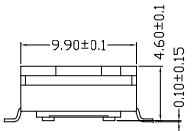
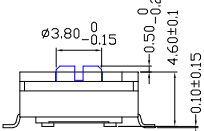
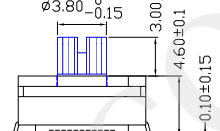
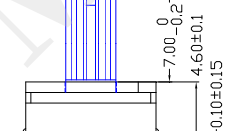
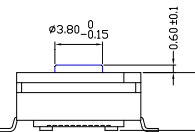
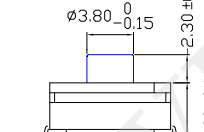
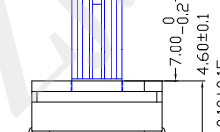


MODEL	SPECIFICATION Rotary Coded SWITCH RoHS&REACH Compliant / Halogen Free	SP-003	Page
R9 series SMD Type			3/5

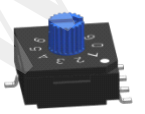
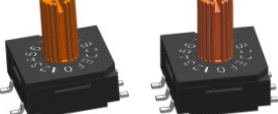
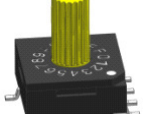
Position

8 Position		10 Position		16 Position	
R92/93	R94	R92/93	R94	R92/93	R94
					

Rotor Style

Standard Rotor	0 (Flat Type)	1 (0.5mm)	3 (3mm)	7 (7mm)
				
A type Rotor	1A (0.6mm)	2A (2.3mm)	7A (7mm)	
				

Rotor Color

Real Code		Complement Code	
R93/R92 (White)	R94 (Blue)	R93/R92 (Orange)	R94 (Yellow)
			

Knob Order information

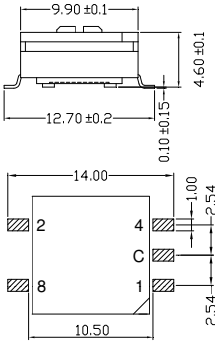
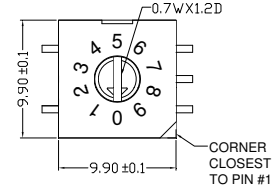
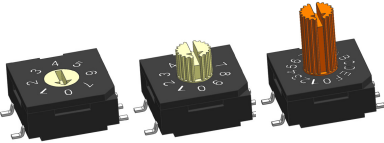
KR1	08	Knob Color
		00 : Blue
		02 : Green
		03 : Light Grey
		04 : Yellow
		05 : Dark Grey
		06 : White
		08 : Red
		09 : Black

Note:

1. All caps are not allowed to pass through soldering process.
2. All caps should be assembled after all soldering process finished.

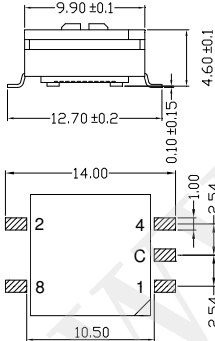
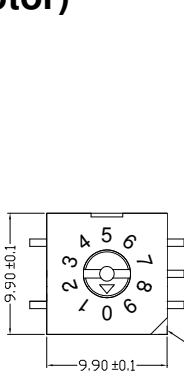
MODEL	SPECIFICATION Rotary Coded SWITCH RoHS&REACH Compliant / Halogen Free	SP-004	Page
R9 series SMD Type			4/5

R92



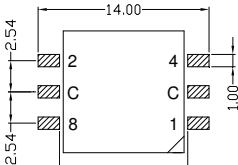
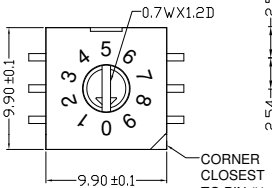
Solder pad layout as viewed from the top of the switch

R92(A Rotor)



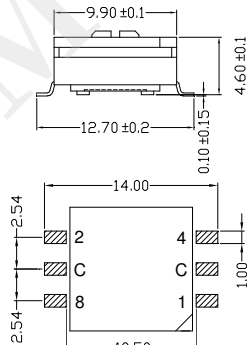
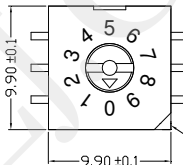
Solder pad layout as viewed from the top of the switch

R93



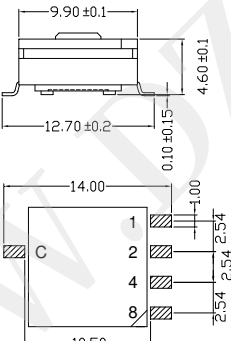
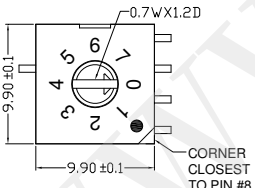
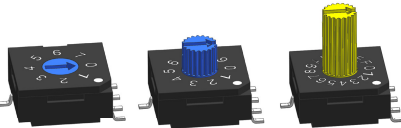
Solder pad layout as viewed from the top of the switch

R93(A Rotor)



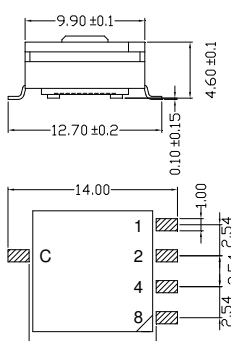
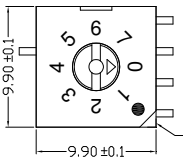
Solder pad layout as viewed from the top of the switch

R94



Solder pad layout as viewed from the top of the switch

R94(A Rotor)



Solder pad layout as viewed from the top of the switch

Code Format

No. of Positions			16 Positions																
			10 Positions																
																			08 Postions
Position			0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
Code	Real Code	8									●	●	●	●	●	●	●	●	
		4					●	●	●	●					●	●	●	●	
		2			●	●			●	●				●	●			●	●
		1		●		●		●		●		●		●			●		●
	Complemen- -tary Code	8	●	●	●	●	●	●	●	●									
		4	●	●	●	●					●	●	●	●					
		2	●	●			●	●			●	●			●	●			
		1	●		●		●		●		●		●		●		●		

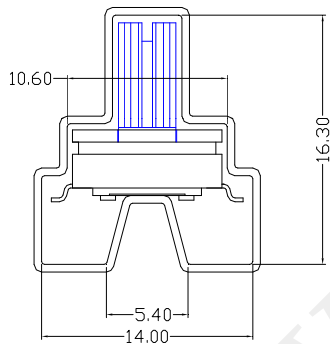
MODEL	SPECIFICATION Rotary Coded SWITCH RoHS&REACH Compliant / Halogen Free	SP-005	Page
R9 series SMD Type			5/5

Part Number Table

Pin Out	No. Pos.	Real Code			Complementary Code		
		S Type 0.5mm Rotor Tube Package	S Type 7mm Rotor Tube Package	S Type Flat Rotor Taping Reel	S Type 3mm Rotor Tube Package	S Type 7mm Rotor Tube Package	S Type 0.6mm Rotor Taping Reel
3+2	08	R9208R1S	R9208R7S	R9208R0S-R	R9208C3S	R9208C7S	R9208C1AS-R
	10	R9210R1S	R9210R7S	R9210R0S-R	R9210C3S	R9210C7S	R9210C1AS-R
	16	R9216R1S	R9216R7S	R9216R0S-R	R9216C3S	R9216C7S	R9216C1AS-R
3+3	08	R9308R1S	R9308R7S	R9308R0S-R	R9308C3S	R9308C7S	R9308C1AS-R
	10	R9310R1S	R9310R7S	R9310R0S-R	R9310C3S	R9310C7S	R9310C1AS-R
	16	R9316R1S	R9316R7S	R9316R0S-R	R9316C3S	R9316C7S	R9316C1AS-R
4+1	08	R9408R1S	R9408R7S	R9408R0S-R	R9408C3S	R9408C7S	R9408C1AS-R
	10	R9410R1S	R9410R7S	R9410R0S-R	R9410C3S	R9410C7S	R9410C1AS-R
	16	R9416R1S	R9416R7S	R9416R0S-R	R9416C3S	R9416C7S	R9416C1AS-R

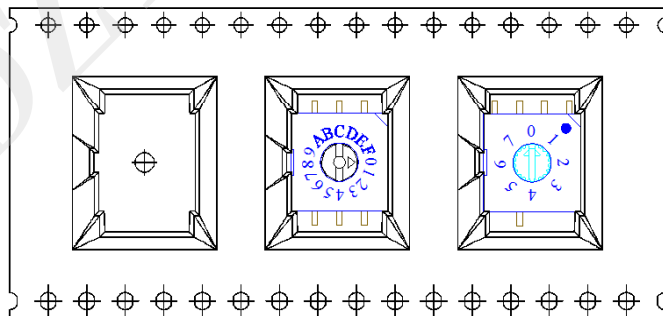
Tube Package

ROTOR	0mm ~7mm
Per TUBE (pcs)	50
BOX (pcs)	2000
CTN 1 (pcs)	4000
CTN 2 (pcs)	8000



Tape & Reel Package

ROTOR	0 ~ 1mm	2 ~ 3mm	7mm
Per REEL (pcs)	600	350	200
BOX (pcs)	1800	1050	600
CTN 1 (pcs)	3600	2100	1200



Box Dimension

- ◆ Tube 57.0cm x 13.0cm x 12.5cm
- ◆ Tape & Reel 34.5cm x 34.5cm x 15.0cm

Carton Dimension

- ◆ Tube
 - 2 Boxes..... 58.5cm x 29.0cm x 15.0cm
 - 4 Boxes..... 58.5cm x 28.0cm x 27.0cm
- ◆ Tape & Reel
 - 1 Box..... 34.5cm x 34.5cm x 15.0cm
 - 2 Boxes..... 36.0cm x 27.5cm x 37.0cm